

This guide defines the facility requirements for operation of your FormFactor PLC50-CLR probe system.

### **Probe System Requirements**

Utilities	Compressed dry air	• Filtered, dry and oil-free
		Minimum 5 bar to 6 bar maximum
		Flow rate insignificant
		• 8 mm OD hose (US: 5/16-inch)
	Nitrogen gas, (probe	Class 4.5 (Purity 99.995%) or better
	station)	• 4 bar
		• 70 I per purging cycle
		8 mm OD hose (US 5/16-inch)
	Cooling water	<ul> <li>Inlet temperature range: 4 ~ 28°C (ideally &lt;20°C)</li> </ul>
		<ul> <li>Inlet pressure range 0.1 ~ 0.69 MPa</li> </ul>
		• Flowrate 4 ~ 10 L/min
		Pressure drop: 0.025 ~ 0.085 MPa
		• Heat output at steady state: < 7 kW
		• Heat output at maximum: < 8 kW
		CAUTION
		Do not use demineralized water.
		- pH Value = 6.5 to 8.2 at 25°C
		– Electrical conductivity = <80 mS / m
		– Chloride ion = < 200 mg/liter
		– Sulfate ion = < 200 mg/liter
		– M-alkalinity = < 100 mg/liter
		– lotal hardness = < 200 mg/liter
		- Calcium naroness = < 150 mg/liter
		- Iron = < 1.0  mg/liter
		- Copper = < 0.3 mg/liter
		– Sulfide ion = None, not detectable
		– Ammonium ion = < 1.0 mg/liter
		– Residual chlorine = < 0.3 mg/liter
		- Free carbon dioxide = < 4.0 mg/liter
		- Stability index = $6.0$ to $7.0$
		- Suspended matter = < 10 mg/liter
Power	Station	• 3-Phase 400 V 50/60 Hz
	Connection	• IEC 60309 16 A 3P+N+E (CEE plug 16 A), or
		• NEMA L21-20P (20 A plug), or
		Direct connection without plug
	Facility power line	Cross section 5 x 4 mm <sup>2</sup> 5x AWG#12)
	Fuse	Lead in fuse 3 x 16 A (time delayed)
	Protection class	• I (IEC 61140)
	Transient overvoltage	Overvoltage category II (IEC 60364-4-443)

# PLC50-CLR Cryogenic Probe System

Environmental conditions	Humidity	• Tool area: 25% to 60%
	Temperature	Operating range: 19°C to 24°C
		Target temperature: 22°C
	Heat output	• 1000W (typical value)
	Pollution level	• 1 (IEC 60664-1)
	Vibrations	The facility should be free of vibrations caused by other equipment.
	WARNING Release of nitrogen or helium gas imposes a potential danger due to oxygen depletion in the working environment. An oxygen-deficient atmosphere can lead to rapid asphyxiation, causing loss of consciousness and potentially resulting in serious injury or death.	
	Consult your safety and facilities departments to ensure that the venting in your working environment is adequate to dissipate any nitrogen or helium build-up.	
	The use of ar	n oxygen sensor with an alarm is recommended.
Dimensions (WxDxH)	Probe station	<ul> <li>Station: 800 x 810 x 972 mm (31.5 x 31.9 x 38.3 in.)</li> <li>Station with microscope: 800 x 810 x 1318 mm (31.5 x 31.9 x 51.9 in.)</li> </ul>
	Pump station	• 400 x 450 x 400 mm (15.7 xx17.7 x 15.7 in.)
	Compressor	• 450 x 600 x 600 mm (17.7 x 23.6 x 23.6 in.)
	Rack	• 580 x 550 x 1130 mm (22.9 x 21.7 x 44.5 in.)
Weight	Probe station	• 250 kg (551 lbs.)
	Pump station	• 19 kg (42 lbs.)
	Compressor	• 150 kg (331 lbs.)
	Rack	• 100 kg (220 lbs.)
Shipping dimensions (WxDxH)	Probe station	• Dimensions: 1430 x 1310 x 1830 mm (56.3 x 51.6 x 72.0 in.)
	Compressor	• 600 x 600 x 800 mm (23.6 x 23.6 x 31.5 in.)
	Accessories (typical)	• Dimensions: 1300 x 1300 x 1800 mm (51.2 x 51.2 x 70.9 in.)
Shipping weight	A forklift with 1	m (minimum) forks is required to move the station.
	Probe station	• Weight: 400 kg (882 lbs.)
	Compressor	• 150 kg (331 lbs.)
	Accessories (typical)	• Weight: 300 kg (661 lbs.)

## PLC50-CLR Cryogenic Probe System

### **Dimensions (in mm)**



\*Drawings are not to scale



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**Corporate Headquarters** 

7005 Southfront Road Livermore, CA 94551 Phone: 925-290-4000 www.formfactor.com

